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'G code Wikipedia

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'okuma tool change problem Practical Machinist

May 9th, 2018 - hi guys my frined need some help he has trouble with old okuma osp50 20m he s using standard G codes and standard M06 T1 is not working since it s not my problem i do not have more information about machine s response i think that machine is just ignoring that line and won t change the tool i was reading something on internet and found" Mazak 410A II Mag drum malfunction atc arm driver malfunction

May 9th, 2018 - 4 weeks Definitely dead batteries I m not sure where the drum and ATC MRJ drives are located on a Nexus VMC machine They might be in the main electrical cabinet'

Micromanufacturing Cutting Tool Engineering

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